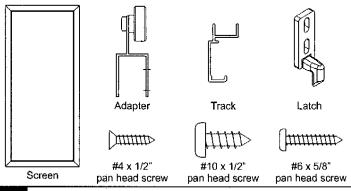
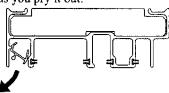
THERMA TRU® PATIO DOOR SYSTEMS

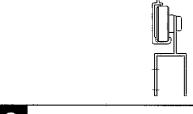
"Wide Profile" Screen Installation - Sliding Patio



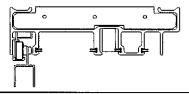
Remove existing screen track by rotating the back edge down as you pry it out.



Insert wheels of top hung adapter into top hung track as shown.



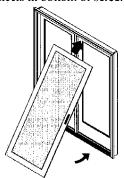
Position track up into screen channel. Drill 1/16" pilot holes or punch with an awl, thru holes in track into head jamb approximately 1/4" deep.



Fasten track to head jamb with #4 x 1/2" flat head screws.



Insert screen into adapter channel and rotate down engaging wheels in bottom of screen with track on sill.



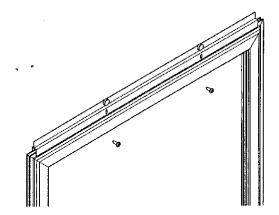
Align adapter with edge of screen.

Doubles/Triples: Align with edge OPPOSITE of handle side.

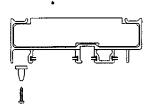
Quads: Align with edge on handle side.

Drill 1/8" holes thru hole locations in adapter into screen from exterior of unit.

Fasten with #10 x 1/2" screws.



Close screen door and locate position of latch on side jamb. Mark hole locations for latch. Drill 1/16" pilot holes. Fasten with (2) #6 x 5/8" pan head screws.



Quad Systems Only
Position screen astragal on passive screen so it does not interfere with head and sill tracks. Pre-drill (4) equally

interfere with head and sill tracks. Pre-drill (4) equally spaced 1/8" pilot holes. Fasten astragal to screen with (4) #8 x 1" pan head screws.

